



# ACCELERATED AGING CHAMBER

AN ISO 9001 : 2015 / 14001 : 2015 / WHO-GMP CERTIFIED CO. & CE MARK PRODUCT

Model No : SRL / AC-11



## Controller : [PLC with HMI TFT screen]

Provides Precise Temperature, Maintain Uniform And Accurate Growth Environment, Timer, Alarm, Auto-Tuning And Auto Start Stop Function. Technical Design and Construction Silent Fan Motor to Maintain Uniform Temperature Over Temp. and Current Protection Capability Ensure User Safety, Adjustable Sliding Rack, Alert Unexpected Interruption Of Electrical Power Or Unauthorized Change.

Stepwise Programmable Controller with 50 or more programs Provides Automatic Operation of Variable Temperature, Humidity Value, 50 Or More Cycles with Minimum 100 Sections in Each Cycle, for E.g. the temp. Shall rise gradually as 32.1,32.2.... to the desired temp by the end of set time. Data logger with RS 485/232 port for logging & transfer of data. Auto restart, power failure event logging, memory protection S.M.A.R.T/ SELF diagnostics system. Data collected from each logger shall be transferred to central data storage unit. Shall provide central data storage unit with facility to retrieve the stored data at any time. Multiple programs linked together to simulate natural condition. Control system shall have audio/visual warning/alarm when set temperature/RH is below or above the set values. Ethernet communication port. Ambient temp. Monitoring. Over Temperature and Current Protection Capability Ensure User Safety, Adjustable Sliding Rack, Water Level Sensor Alert Control System. Total no of output: 23 channels. Alert Unexpected Interruption of Electrical Power or Unauthorized Change. 4 digit password lock.

### Optional :

PLC with HMI Control system with touch screen display & HMI for data Storage, data logger reading & audit trail, Door access & SMS records, Email alert. Data Logger 1 temp + 1 RH. Data Logger with LCD display window capable to store non volatile data memory up to 5000 readings with audit trail facility USFDA approved 21 CFR Part 11 compliance software. Change over to stand by system automatically as per schedule or on detecting fault with current system Temperature & Humidity overshoot and under shoot protection Mobile Alarm system, Door Access, system setting reset , Graph, SMS, Email alert, etc.

## Applications :

This chamber product is frequently used for research application such as lighting for plant pathology research and seedling germination and development.

## Ecocentric System :

Chamber runs on the basis of Dewpoint control. Less deviations during short-term door opening & power failure. Less utility area Increased storage area. Low operating cost. Minimum power & water consumption. Reduced deviations. Less breakdowns due to standby refrigeration & humidification system. Due to PLC HMI & controlling through microprocessor based PID Temp. & RH operations the on time of both Temp. & RH system is reduced & efficiency of this system is increased with reduced energy consumption.

## Temperature & Humidity Range :

-10°C to +60°C, (lights ON & OFF condition)

Resolution : 0.1°C, Accuracy :  $\pm 0.2^\circ\text{C}$ , Uniformity :  $\pm 0.5^\circ\text{C}$  to  $\pm 1^\circ\text{C}$

Relative humidity from 10% to 98%,

Resolution : 0.1%, Accuracy :  $\pm 1\%$  , Uniformity :  $\pm 3\%$ .

## Salient Features : [Optional]

First time in India developed by **SR Lab Instruments**. Standby Refrigeration, Standby Humidification & Standby safety controller with auto changeover, In case of failure of the main system, To run the system for a longer with uninterrupted operation.

Also USFDA approved 21 CFR compliance software, where in case of temp. & RH fluctuation, SMS & Email alert shall be sent to registered user nos and minute details of operation of the chamber can be downloaded weekly, Monthly or Quarterly.

## Heating / Humidification & Dehumidification :

(i) Good quality SS tubular heaters.

(ii) Will consist of pan type humidifier tank fitted with boiler heaters, and give alarm if fault occurs or Ultrasonic Humidification System. Water reservoir tank will be connected to the humidifier.

(iii) De-humidification coils are installed below the cooling coils for lower humidity.

# ACCELERATED AGING CHAMBER

## Cabinet Construction & Insulation :

**MOC** of the Chamber will be: Double walled Chamber with Inner of stainless steel 304 grade & outer of CRCA duly powder coated, PUF Insulation in between two walls.

- (i) Double door, inner door of glass with frame & silicon gasket sealing, outer door metallic with PUF insulation.
- (ii) The unit will be made of double walled leak proof metal door with lock, with a provision of opening door from inside.
- (iii) Forced air circulation for uniform temperature.
- (iv) Lockable & Movable PU wheels for easy movement.

**Insulation of Walls, ceiling and floor** : 80mm thick puff panels with puff in-place density of minimum of 1kg per cubic foot. Exterior metal surface of insulation puff panels or its equivalent shall be of minimum 19 gauge embossed white stainless steel or its equivalent. Interior metal surface of insulation puff panels or its equivalent shall be of minimum 19 gauge stainless steel with baked white enamel finish or its equivalent. Exterior and interior metal surface shall not have metal-to- metal bonding.

**Door** : Flush type doors of metal surfaces (as per above specification of metal) with proper puff insulation of above mentioned standard or its equivalent. Doors shall have magnetic snap-in perimeter gasket or its equivalent, self-closing cam lift gravity hinges or its equivalent, a posi-seal door closure or its equivalent. Door shall have key lockable latch handle. Doorjamb shall be made fiberglass reinforced plastic or any other suitable material compatible with constructed door

## Optional Accessories :

**Co<sub>2</sub> Application** : Complete package with CO<sub>2</sub> NDIR Sensor for packaging between range of 250 PPM to 2000 PPM with CO<sub>2</sub> cylinder & regulator directly operated from PLC automatically.

1. Servo controlled voltage stabilizer.
2. PAR Light Sensor.
3. Dimmable light control.
4. Suitable RO system.
5. UPS backup with batteries to run the equipment in case of power failure.

## Airflow/Circulation :

Uniform horizontal or vertical airflow shall be provided for maintaining uniform temperature and RH in the room. System for adjustable forced air exchange shall be provided with up to 20 air exchanges per hour of fresh air to the room or its equivalent and an option to shut it down when not required.

## Shelves & Trays :

Perforated / Bar type stainless steel trays & can be lifted easily for cleaning. Adjustable up to 0.5 inch increment/decrement.

## Certification :

ISO 9001:2015 Certified Co. D&B registered & CE mark product.

ISO 14001:2015 & WHO-GMP

NSIC & MSME registered

Calibration & validation certificates traceable to NABL / ERTL accredited labs.

## Refrigeration : (Air Cooled)

**Emerson /Danfoss/Tecumseh**: make compressors, 1 stage cooling system for TEMP. & Relative Humidity. All accessories such as HPCO/LPCO, Oil Separators, Dryers, Relays, OLP etc. of **Danfoss/Tecumseh Emerson** Make. CFC free refrigerant to be used to comply with the New Environmental Regulation. Will have suitable tonnage compressor for maintain temperature with lights on. Will have hermetically sealed condensing unit compressor coupled with Evaporation coil and condenser, safe guarded by time delay circuit. Cabinet shall be supplied with air-cooled condensing unit with extended compressor life and close temperature control. Cooling system will be split type to place condenser unit in a ventilated area to avoid hot air in growth chamber. Cooled air shall be delivered in such a way to reduce or eliminate condensation within media dishes and to provide maximum uniformity In different research vessels. This may be through silent and durable fan motors or through any kind of advanced air diffusers. Air Cooled Condenser with solenoid & LP to pass hot gas to the chamber for uniformity & long life of compressor for continuous usage. Phenolic coating for cooling & condensing coils (All weather proof).

## Power Supply :

Single phase 230V AC, 50 Hz / Three phase 440V AC, 50 Hz.

## Lighting System :

**Up to 500  $\mu$ moles/m<sup>2</sup>/sec**

Programmable ON/OFF lights for day/night effect. (10-100%) Lamp heat will be removed by conditioning system. Lamps shall be fluorescent/ Incandescent / LED with balanced spectrum. Option for Lighting the each tier of the chamber with properly spaced **RGB-IR lights** to impart uniform light intensity on the shelf. (Light intensity-As per requirement). Programming and control of the lighting is done via PLC with HMI control system Programmable event with suitable **UV-A /UV-B** lights in the chamber.

## Safety Features :

2 minute compressor "on" delay timer to safeguard the compressor. Compressors overload relay protector. Electronic low water level cut off device to cut off the supply to boiler heater in case of low water level. Safety Temp. Controller. MCB for mains.

- (i) Unit will be provided with safety devices for temperature and humidity overshoot in case of malfunction.
- (ii) Built-in temp. Deviation, audio/visual alarms. Safety thermostat for over shooting of temp. Safety circuit to cut off the whole system.
- (iii) OLP (Overload Protector) & Time delay Circuit for safety of compressors.
- (iv) HRC fuses for compressors, Heaters & Mains.

## Documentation :

To comply with the documentation requirements, we provide IQ, OQ & PQ protocols to be executed before taking the chamber in to for regular use, and support the supply with the following documents with the detail operational and service manual.

Standard Operating Procedure (SOP)

Operational Manual for Controller

IQ,PQ,OQ protocols certificate.

Calibration certificate of all controlling modules with traceability. Certificate of MOC.

Test Report of chamber prior to supply with mapping certificate. wiring diagram for ease of service maintenance.