



# MOULD GROWTH CHAMBER

AN ISO 9001 : 2015 / 14001 : 2015 / WHO-GMP CERTIFIED CO. & CE MARK PRODUCT

Model No : SRL / MGC - 01



## Construction :

**MOC** of the Chamber will be: Double walled Chamber with Inner of stainless steel 304 grade & outer of CRCA duly powder coated, PUF Insulation in between two walls.

- (i) Double door, inner door of glass with frame & silicon gasket sealing, outer door metallic with PUF insulation.
- (ii) The unit will be made of double walled leak proof metal door with lock, with a provision of opening door from inside.
- (iii) Forced air circulation for uniform temperature.
- (iv) Lockable & Movable PU wheels for easy movement.

**Insulation of Walls, ceiling and floor** : 80mm thick puff panels with puff in-place density of minimum of 1kg per cubic foot. Exterior metal surface of insulation puff panels or its equivalent shall be of minimum 19 gauge embossed white stainless steel or its equivalent. Interior metal surface of insulation puff panels or its equivalent shall be of minimum 19 gauge stainless steel with baked white enamel finish or its equivalent. Exterior and interior metal surface shall not have metal-to- metal bonding.

**Door** : Flush type doors of metal surfaces (as per above specification of metal) with proper puff insulation of above mentioned standard or its equivalent. Doors shall have magnetic snap-in perimeter gasket or its equivalent, self-closing cam lift gravity hinges or its equivalent, a posi-seal door closure or its equivalent. Door shall have key lockable latch handle. Doorjamb shall be made fiberglass reinforced plastic or any other suitable material compatible with constructed door

## Application :

These equipments are used for climatic & durability tests of electrical & electronic components, corrosion test on mechanical assemblies, tests on packages, paints & varnishes, cement plants, apparatus & materials for simulated tropical & extreme tropical conditions & for botanical & zoological investigations, testing of chemicals, drugs, pharmaceutical, cosmetics, medicine, capsules etc.

## Ecocentric System :

Chamber runs on the basis of Dewpoint control. Less deviations during short-term door opening & power failure. Less utility area Increased storage area. Low operating cost. Minimum power & water consumption. Reduced deviations. Less breakdowns due to standby refrigeration & humidification system. Due to PLC HMI & controlling through microprocessor based PID Temp. & RH operations the on time of both Temp. & RH system is reduced & efficiency of this system is increased with reduced energy consumption.

## Temp. & Humidity Range :

+10°C to +60°C

**Resolution** : 0.1°C, **Accuracy** : 0.2°C, **Uniformity** :  $\pm 2^\circ\text{C}$

**Humidity Range** : 40% to 98% RH,

**Resolution** : 0.1%, **Accuracy** :  $\pm 1\%$ , **Uniformity** :  $\pm 3\%$ .

## Salient Features : [Optional]

First time in **India** developed by **SR Lab Instruments**. Standby Refrigeration, Standby Humidification & Standby safety controller with auto changeover, In case of failure of the main system, To run the system for a longer with uninterrupted operation.

Also **USFDA** approved 21 CFR compliance software, where in case of temp. & RH fluctuation, SMS & Email alert shall be sent to registered user nos and minute details of operation of the chamber can be downloaded weekly, Monthly or Quarterly.

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## Refrigeration system : (Air Cooled)

**Emerson / Danfoss / Tecumseh:** make compressors, 1 stage cooling system for TEMP. & Humidity Control. All accessories such as HPCO/LPCO, Oil Separators, Dryers, Relays, OLP etc. of **Danfoss/Tecumseh** Emerson Make. CFC free refrigerant to be used to comply with the New Environmental Regulation. Will have suitable tonnage compressor for maintain temperature with lights on. Will have hermetically sealed condensing unit compressor coupled with Evaporation coil and condenser, safe guarded by time delay circuit. Cabinet shall be supplied with air-cooled condensing unit with extended compressor life and close temperature control. Cooling system will be split type to place condenser unit in a ventilated area to avoid hot air in growth chamber. Cooled air shall be delivered in such a way to reduce or eliminate condensation within media dishes and to provide maximum uniformity In different research vessels. This may be through silent and durable fan motors or through any kind of advanced air diffusers. Air Cooled Condenser with solenoid & LP to pass hot gas to the chamber for uniformity & long life of compressor for continuous usage. Phenolic coating for cooling & condensing coils (All weather proof).

## Controller :

**Standard PID:** Provides Precise Temperature, Maintain Uniform And Accurate Growth Environment, Timer, Alarm, Auto-Tuning And Auto Start Stop Function. Technical Design and Construction Silent Fan Motor to Maintain Uniform Temperature Over Temp. and Current Protection Capability Ensure User Safety, Adjustable Sliding Rack, Alert Unexpected Interruption Of Electrical Power Or Unauthorized Change.

### [Optional : ]

**PLC with HMI** Control system with touch screen display & HMI for data Storage, data logger reading & audit trail, Door access & SMS records, Email alert. Data Logger 1 temp + 1 RH. Data Logger with LCD display window capable to store non volatile data memory up to 5000 readings with audit trail facility complies 21 CFR Part 11. Change over to stand by system automatically as per schedule or on detecting fault with current system Temp. & Humidity overshoot and under shoot protection Mobile Alarm system, Door Access, system setting reset , Graph, SMS, Email alert, etc. Data logger with RS 485/232 port for logging & transfer of data. Auto restart, power failure event logging, memory protection S.M.A.R.T/ SELF diagnostics system. Alert Unexpected Interruption of Electrical Power or Unauthorized Change.4 digit password lock.

## Air Circulation :

The Mould Growth chamber is provided with best air circulation to give better temperature uniformity this is achieved by using one set of motor & blower in baffle wall Compartment to push treated air in working chamber. This system gives better than 1 deg c. temperature uniformity in working chamber, evaporator, heaters & steam injection system is from back side, behind baffle wall, the air circulation blower is also fitted in this compartment only. This arrangement helps to mix steam and air together and pass well mixed air inside the working chamber. Due to above system the temperature and humidity (R.H.) in complete chamber almost remains equal.

## Heating / Humidification & Dehumidification :

Custom built stainless steel tubular heaters are used as heating element. The stainless steel fins ensure better heat transfer. Humidity is controlled by steam injection method. The boiler tank is used for steam generation; Electro-magnetic switch is used for sensing the Water Level. Thus eliminating the humidity interruption. De-humidification coils are installed below the cooling coils for lower humidity.

## Certification :

ISO 9001:2015 Certified Co. D&B registered & CE mark product.

ISO 14001:2015 & WHO-GMP

NSIC & MSME registered

Calibration & validation certificates traceable to NABL / ERTL accredited labs.

## Sensor :

**Sensors :** Radix / Rotronic Make Hygroclip non condensing type sensor for RH and PT-100 'A' class for temp. calibrated from ERTL / NABL accredited labs.

## Power Supply :

Single Phase 230V AC, 50Hz.

## Safety Features :

2 minute compressor "on" delay timer to safeguard the compressor. Compressors overload relay protector. Electronic low water level cut off device to cut off the supply to boiler heater in case of low water level. Safety Temp. Controller. MCB for mains.

- (i) Unit will be provided with safety devices for temperature and humidity overshoot in case of malfunction.
- (ii) Built-in temp. Deviation, audio/visual alarms. Safety thermostat for over shooting of temp. Safety circuit to cut off the whole system.
- (iii) OLP (Overload Protector) & Time delay Circuit for safety of compressors.
- (iv) HRC fuses for compressors, Heaters & Mains.

## Documentation :

To comply with the documentation requirements, we provide IQ, OQ & PQ protocols to be executed before taking the chamber in to for regular use, and support the supply with the following documents with the detail operational and service manual.

Standard Operating Procedure (SOP)  
Operational Manual for Controller  
IQ,PQ,OQ protocols certificate.  
Calibration certificate of all controlling modules with traceability.  
Certificate of MOC.  
Test Report of chamber prior to supply with mapping certificate.  
wiring diagram for ease of service maintenance.