



# ALGAE / ALGAL GROWTH CHAMBER

AN ISO 9001 : 2015 / 14001 : 2015 / WHO-GMP CERTIFIED CO. & CE MARK PRODUCT

Model No : AL/S5-L4



## Controller : [PLC with HMI TFT screen]

Provides Precise Temperature, Maintain Uniform And Accurate Growth Environment, Timer, Alarm, Auto-Tuning And Auto Start Stop Function. Technical Design and Construction Silent Fan Motor to Maintain Uniform Temperature Over Temp. and Current Protection Capability Ensure User Safety, Adjustable Sliding Rack, Alert Unexpected Interruption Of Electrical Power Or Unauthorized Change.

Stepwise Programmable Controller with 50 or more programs Provides Automatic Operation of Variable Temperature, Humidity Value, 50 Or More Cycles with Minimum 100 Sections in Each Cycle, for E.g. the temp. Shall rise gradually as 32.1,32.2.... to the desired temp by the end of set time. Data logger with RS 485/232 port for logging & transfer of data. Auto restart, power failure event logging, memory protection S.M.A.R.T/ SELF diagnostics system. Data collected from each logger shall be transferred to central data storage unit. Shall provide central data storage unit with facility to retrieve the stored data at any time. Multiple programs linked together to simulate natural condition. Control system shall have audio/audiovisual warning/alarm when set temperature/RH is below or above the set values. Ethernet communication port. Ambient temp. Monitoring. Over Temperature and Current Protection Capability Ensure User Safety, Adjustable Sliding Rack, Water Level Sensor Alert Control System.

Total no of output: 23 channels. Alert Unexpected Interruption of Electrical Power or Unauthorized Change. 4 digit password lock.

## Optional : [USFDA approved 21 CFR compliance software]

PLC with HMI Control system with touch screen display & HMI for data Storage, data logger reading & audit trail, Door access & SMS records, Email alert. Data Logger 1 temp + 1 RH. Data Logger with LCD display window capable to store non volatile data memory up to 5000 readings with audit trail facility USFDA approved 21 CFR Part 11 compliance software. Change over to stand by system automatically as per schedule or on detecting fault with current system Temperature & Humidity overshoot and under shoot protection Mobile Alarm system, Door Access, system setting reset , Graph, SMS, Email alert, etc.

## Applications :

These chambers are frequently used for research application, such as short for plants with moderate light intensity requirements. This product line design for the growth of Algae in flasks and comes in variety of sizes and configuration. Design for Algae with higher light intensity requirements.

## Ecocentric System :

Chamber runs on the basis of Dewpoint control. Less deviations during short-term door opening & power failure. Less utility area Increased storage area. Low operating cost. Minimum power & water consumption. Reduced deviations. Less breakdowns due to standby refrigeration & humidification system. Due to PLC HMI & controlling through microprocessor based PID Temp. & RH operations the on time of both Temp. & RH system is reduced & efficiency of this system is increased with reduced energy consumption.

## Salient Features : [Optional]

First time in **India** developed by **SR Lab Instruments**. Standby Refrigeration, Standby Humidification & Standby safety controller with auto changeover, In case of failure of the main system, To run the system for a longer with uninterrupted operation.

Also USFDA approved 21 CFR compliance software, where in case of temp. & RH fluctuation, SMS & Email alert shall be sent to registered user nos and minute details of operation of the chamber can be downloaded weekly, Monthly or Quarterly.

## Temperature & Humidity Range :

+5°C to +60°C (lights ON condition) & 0°C to +60°C (lights OFF condition)

Resolution : 0.1°C, Accuracy : ±0.2°C, Uniformity : ± 0.5°C to ± 1°C

Relative humidity from 40% to 95%,

Resolution : 0.1%, Accuracy : ± 1% , Uniformity : ± 3%.

## Heating / Humidification & Dehumidification :

(i) Good quality SS tubular heaters.

(ii) Will consist of pan type humidifier tank fitted with boiler heaters, and give alarm if fault occurs or Ultrasonic Humidification System. Water reservoir tank will be connected to the humidifier.

(iii) De-humidification coils are installed below the cooling coils for lower humidity.

# ALGAE / ALGAL GROWTH CHAMBER

## Cabinet Construction & Insulation :

**MOC** of the Chamber will be: Double walled Chamber with Inner of stainless steel 304 grade & outer of CRCA duly powder coated, PUF Insulation in between two walls.

- (i) Double door, inner door of glass with frame & silicon gasket sealing, outer door metallic with PUF insulation.
- (ii) The unit will be made of double walled leak proof metal door with lock, with a provision of opening door from inside.
- (iii) Forced air circulation for uniform temperature.
- (iv) Lockable & Movable PU wheels for easy movement.

**Insulation of Walls, ceiling and floor** : 80mm thick puff panels with puff in-place density of minimum of 1kg per cubic foot. Exterior metal surface of insulation puff panels or its equivalent shall be of minimum 19 gauge embossed white stainless steel or its equivalent. Interior metal surface of insulation puff panels or its equivalent shall be of minimum 19 gauge stainless steel with baked white enamel finish or its equivalent. Exterior and interior metal surface shall not have metal-to- metal bonding.

**Door** : Flush type doors of metal surfaces (as per above specification of metal) with proper puff insulation of above mentioned standard or its equivalent. Doors shall have magnetic snap-in perimeter gasket or its equivalent, self-closing cam lift gravity hinges or its equivalent, a posi-seal door closure or its equivalent. Door shall have key lockable latch handle. Doorjamb shall be made fiberglass reinforced plastic or any other suitable material compatible with constructed door

## Growth Area & Height :

Growth Area : 5.76 m<sup>2</sup> to 5.78 m<sup>2</sup>

Growth Height : 50 cm upto 2500 litre  $\pm$  10 adjustable

## Volume :

2100 - 2500 Litre.

## Airflow/Circulation :

Uniform horizontal or vertical airflow shall be provided for maintaining uniform temperature and RH in the room. System for adjustable forced air exchange shall be provided with up to 20 air exchanges per hour of fresh air to the room or its equivalent and an option to shut it down when not required.

## Shelves & Trays :

Perforated / Bar type stainless steel trays & can be lifted easily for cleaning. Adjustable up to 0.5 inch increment/decrement. No of Shelves : 4 Nos.

## Certification :

ISO 9001:2015 Certified Co.

D&B registered.

CE mark product.

ISO 14001:2015 & WHO-GMP.

NSIC & MSME registered.

Calibration & validation certificates traceable to NABL / ERTL accredited labs.

## Refrigeration : (Air Cooled)

**Emerson /Danfoss/Tecumseh**: make compressors, 1 stage cooling system for TEMP. & Relative Humidity. All accessories such as HPCO/LPCO, Oil Separators, Dryers, Relays, OLP etc. of **Danfoss/Tecumseh Emerson** Make. CFC free refrigerant to be used to comply with the New Environmental Regulation. Will have suitable tonnage compressor for maintain temperature with lights on. Will have hermetically sealed condensing unit compressor coupled with Evaporation coil and condenser, safe guarded by time delay circuit. Cabinet shall be supplied with air-cooled condensing unit with extended compressor life and close temperature control. Cooling system will be split type to place condenser unit in a ventilated area to avoid hot air in growth chamber. Cooled air shall be delivered in such a way to reduce or eliminate condensation within media dishes and to provide maximum uniformity In different research vessels. This may be through silent and durable fan motors or through any kind of advanced air diffusers. Air Cooled Condenser with solenoid & LP to pass hot gas to the chamber for uniformity & long life of compressor for continuous usage. Phenolic coating for cooling & condensing coils (All weather proof).

## Power Supply :

Single phase 230V AC, 50 Hz / Three phase 440V AC, 50 Hz.

## Lighting System :

### Up to 600 $\mu$ moles/m<sup>2</sup>/sec

Lights are mounted on shelves / side walls of the chamber. Programmable ON/OFF lights for day/night effect. (10-100%) Lighting shall be dimmable either with open loop or closed loop controls. Programming and control of the lighting is done via PLC with HMI control system. Lamp heat will be removed by conditioning system. Shelves will be lighted with fluorescent / Incandescent / LED with balanced spectrum for Uniform Light intensity, measured 6 inches from lamps on programmable on/off light events. For more details visit our web <https://srlabinstruments.com/growth-lights/>

## Safety Features :

- 2 minute compressor "on" delay timer to safeguard the compressor. Compressors overload relay protector. Electronic low water level cut off device to cut off the supply to boiler heater in case of low water level. Safety Temp. Controller. MCB for mains.
- (i) Unit will be provided with safety devices for temperature and humidity overshoot in case of malfunction.
  - (ii) Built-in temp. Deviation, audio/visual alarms. Safety thermostat for over shooting of temp. Safety circuit to cut off the whole system.
  - (iii) OLP (Overload Protector) & Time delay Circuit for safety of compressors.
  - (iv) HRC fuses for compressors, Heaters & Mains.

## Documentation :

To comply with the documentation requirements, we provide IQ, OQ & PQ protocols to be executed before taking the chamber in to for regular use, and support the supply with the following documents with the detail operational and service manual.

Standard Operating Procedure (SOP)

Operational Manual for Controller

IQ,PQ,OQ protocols certificate.

Calibration certificate of all controlling modules with traceability. Certificate of MOC.

Test Report of chamber prior to supply with mapping certificate. wiring diagram for ease of service maintenance.

# ALGAE / ALGAL GROWTH CHAMBER

## Optional :

- Controller with printer
- Extended Warranty
- Extended RH above 60 degree from 65% to 90% according to the design.
- Extended RH Below 20 degree from 40% to 10% according to the design.
- Observation window with cover (12" x 12")
- Cooling coil humidifier with electronic RH sensor
- RH sensor only for monitoring purpose
- PU wheels assembly movable & fixable.
- Phenolic coated coil (for corrosion resistance)
- Access port 25, 50, 75, 100 [mm]
- HEPA filter (Decontamination for airflow)
- Interior for WEC (SS, GIPP as optional)
- Water cool condensing unit, CFC free refrigerant & bypass system.
- Temp. & RH recorder, Data logging facility with 21 CFR compliance software.
- Glass door / Viewing window of toughened glass organ coated to prevent moisture while viewing.
- Extended Temp. range above 45 degree upto 60 degree C compressor ON & lights ON.
- Extended temp. range upto -10 degree with light ON / OFF condition according to the design
- Extended temp. range upto -40 degree with light ON / OFF condition according to the design
- Dehumidifier coil type.
- PAN type Humidifier
- Boiler type Humidifier
- Ultrasonic type Humidifier
- Metal stand (for S1 Series)
- PID controller / PLC with HMI TFT screen controller.
- PAR sensor from 400 to 650 NM
- Spectroradiometer from 400 to 1100 NM
- SS 304 grade flooring & Internal body.
- Dual chamber (for S1 and S2 model only)
- Co2 addition ambient to 2000 PPM
- Co2 addition ambient to 5000 PPM
- Individual Electrical Control Safety via MCB & also with safety controller for temp. & RH.
- We are provide green LED lights combination of other spectrum.

For more details please visit our web <http://srabinstruments.com>

If any questions or additional information please contact [info@srabinstruments.com](mailto:info@srabinstruments.com)



**N.B. : Due to continues R & D design model / specification change without any notice.**